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TECHNICAL DATA SHEET

Physical Properties						
No	Description	Unit	Test Reference	Basis Weight { gsm }		
				70	75	80
1	Basis Weight	gr/cm ²	ISO 536:2019	69.0 - 73.0	75 - 78	79.0 - 83.0
2	Thickness	µm	ISO 534:2011	101 ± 2	105 ± 2	111 ± 2
3	Moisture Content	%	ISO 287:2017	4.0 - 5.0	4.0 - 5.0	4.0 - 5.0
4	Opacity	%	ISO 2471:2008	≥ 90.0	≥ 91.0	≥ 92.0
5	Roughness	W	ml/min	ISO 8791-2:2013	≤ 220	≤ 220
		F				
6	Stiffness Bending (15 C)	MD	mNm	ISO 2493-1:2010	≥ 0.33	≥ 0.35
		CD				

Optical Properties				
No	Description	Unit	Test Reference	Grade Color
				Snow White
1	Brightness	%	ISO 2470:2016	98 ± 1
2	CIE Whiteness	%	ISO 11475:2017	165.0 ± 3

Testing Condition (T 402 sp 08)
 Temperature 23 ± 1°C
 Relative Humidity 50 ± 2 %

Perawang, January 11th 2022

Quality Control Head



Andi Wibowo



* Runnability test at 168 ppm duplex copy



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